

WHAT IS CLAIMED IS:

1. A folder comprising:

a collect cylinder having at least one gripper for receiving signatures, and at least one first tucker; and

a jaw cylinder having at least one first jaw for interacting with the first tucker, the at least one first jaw including a stationary jaw part and a movable jaw part, the stationary jaw part and the movable jaw part being settable independently with respect to the first tucker.

2. The folder as recited in claim 1 wherein the stationary jaw part is movable during a first setting operation with respect to the first tucker so as to define a first distance, and the movable jaw is settable independently of the first setting operation so as to define a second distance between the movable jaw part and the first tucker during a tuck.

3. The folder as recited in claim 1 wherein the jaw cylinder further comprises a jaw spider, the stationary and movable jaw parts being commonly supported on the jaw spider.

4. The folder as recited in claim 1 wherein the jaw cylinder further comprises a jaw spider and a flex jaw spider, the stationary jaw part being supported on the jaw spider and the movable jaw parts on the flex jaw spider.

5. The folder as recited in claim 1 further comprising an adjusting center or gear for moving the tucker with respect to the stationary jaw parts.

6. The folder as recited in claim 5 further comprising a cam rotatable for setting the

movable jaw part with respect to the first tucker.

6. The folder as recited in claim 1 further comprising a cam rotatable for setting the movable jaw part with respect to the first tucker.

7. A method for adjusting a printing press comprising the steps of:  
adjusting a stationary jaw part of a first jaw with respect to a first tucker of a collect cylinder; and  
independently adjusting the distance between a movable jaw part and the first tucker for a tucking operation.

8. The method as recited in claim 7 wherein the adjusting of the stationary jaw part step also causes the movable jaw part to move with respect to the first tucker.

9. The method as recited in claim 7 wherein during the adjusting of the stationary jaw part step, the movable jaw remains fixed.

10. The method as recited in claim 7 further comprising adjusting a second fixed jaw part of a second jaw with respect to a second tucker of a delta/double parallel cylinder.

11. A folder comprising:  
a collect cylinder having a first tucker set; and  
a jaw cylinder having a first jaw set for interacting with the first tucker set, the first jaw set having a stationary jaw part settable with respect to the first tucker set using a first adjusting mechanism, and having a movable jaw part independently adjustable with respect to the first tucker by adjusting an actuating cam of the movable jaw part.

<sup>12</sup>  
~~12~~. The folder as recited in claim ~~11~~<sup>12</sup> wherein the folder is a combination folder and the jaw cylinder has a second jaw set with a second jaw stationary part settable with respect to another tucker and a second jaw movable part settable independently with respect to the other tucker by adjusting another cam.

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